

# Mechanical Behaviour of Materials

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## Chapter 16

### Creep

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# Introduction to creep

Creep : time-dependent plastic deformation at high temperature

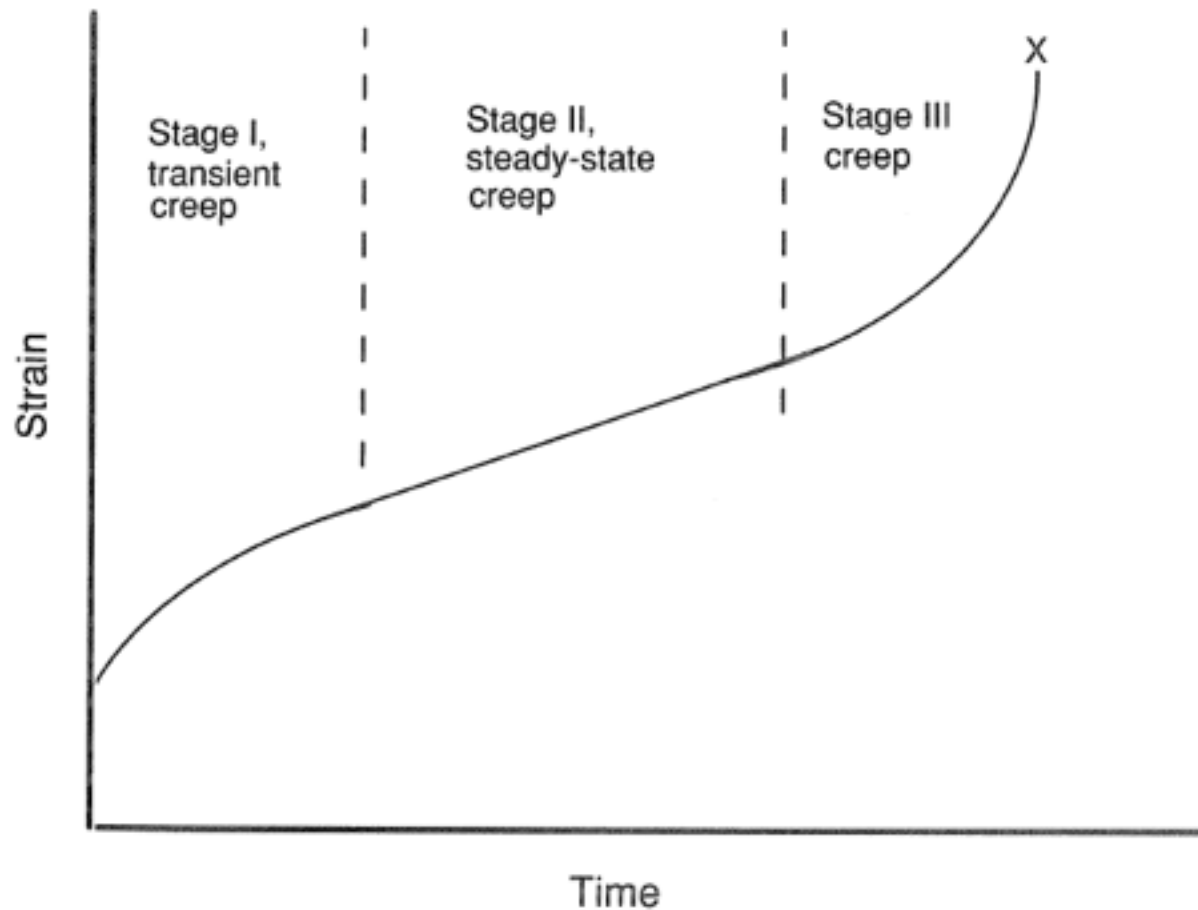
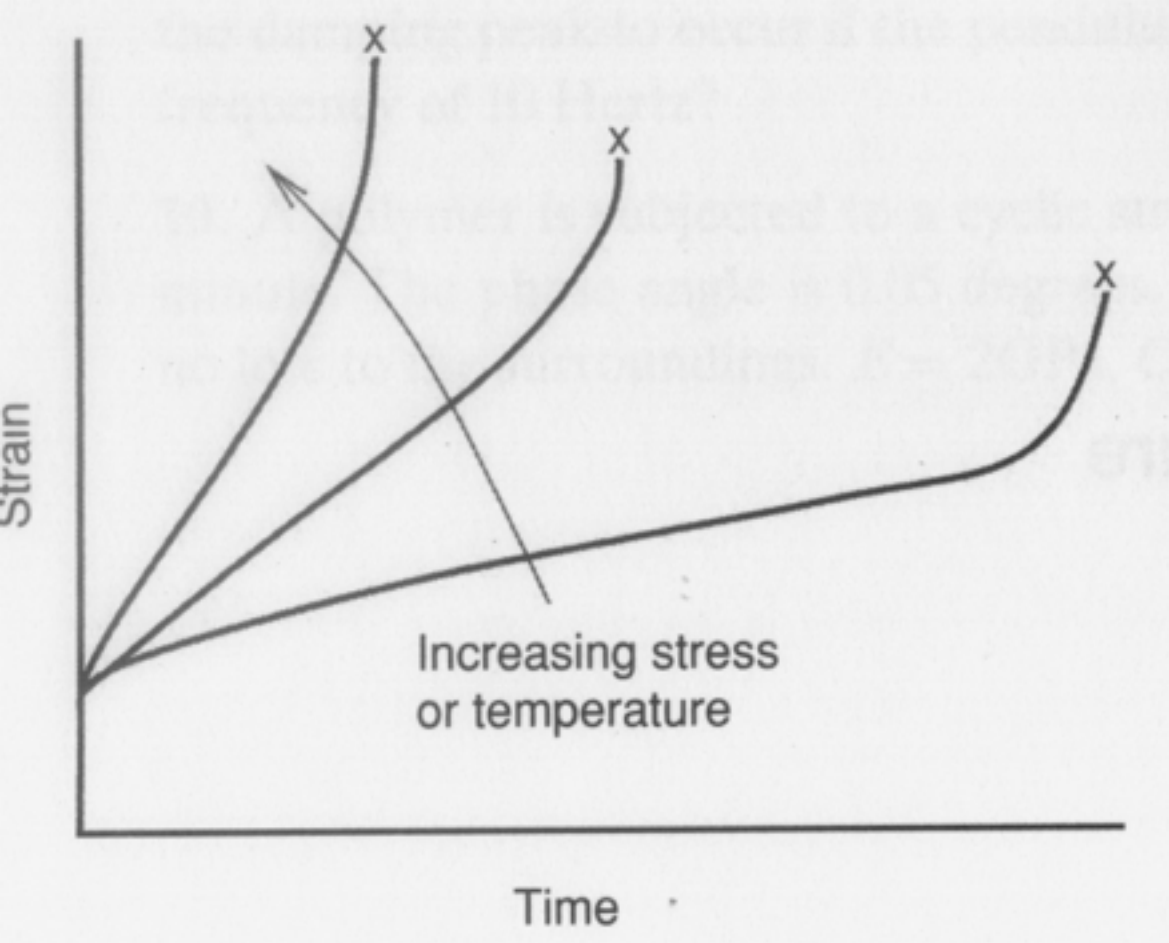
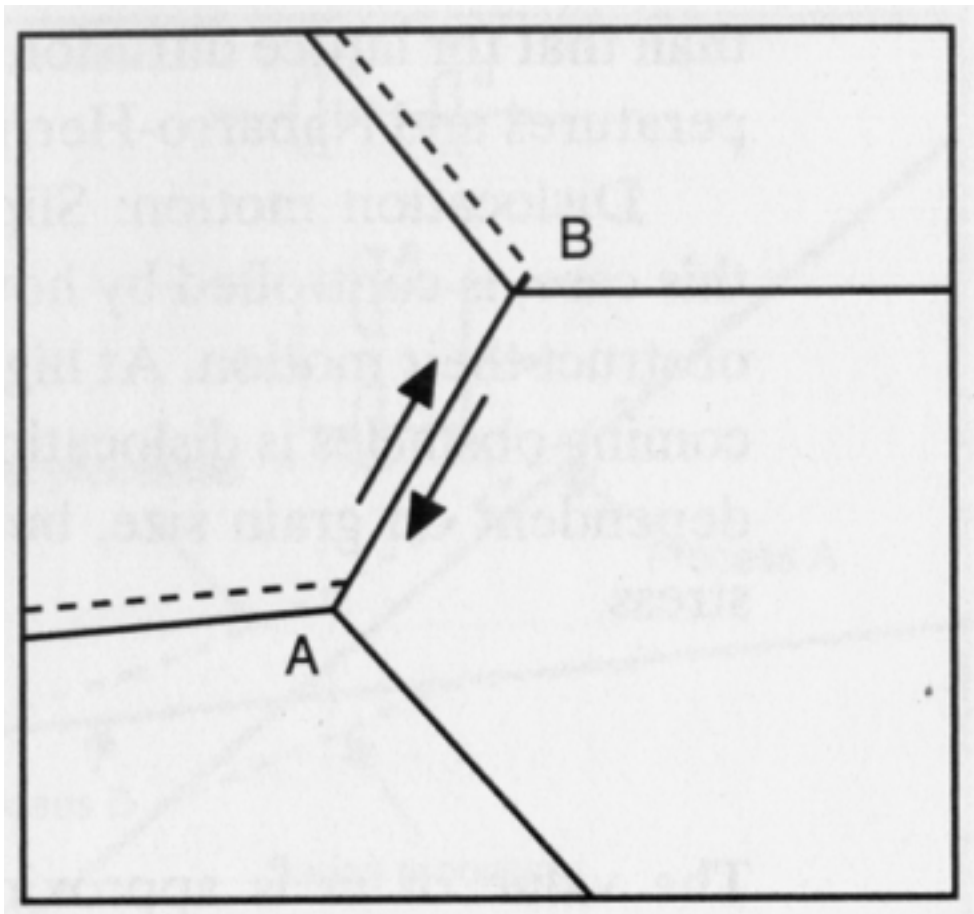


Figure 16.1. Typical creep curve showing three stages of creep.

# Effect of temperature and stress on creep



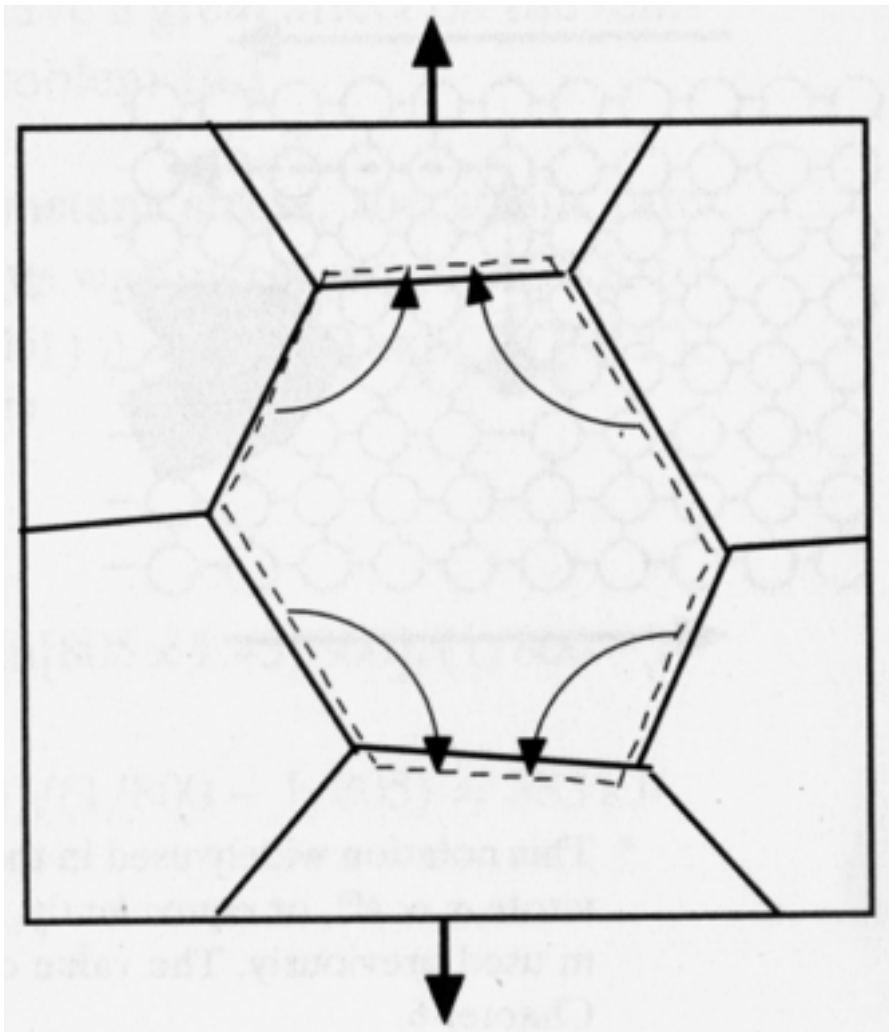
# Creep mechanism: Nabarro-Herring creep



$$\dot{\epsilon}_{N-H} = A_L \frac{\sigma}{d^2} D_L$$

The creep occurs by diffusion through the lattice

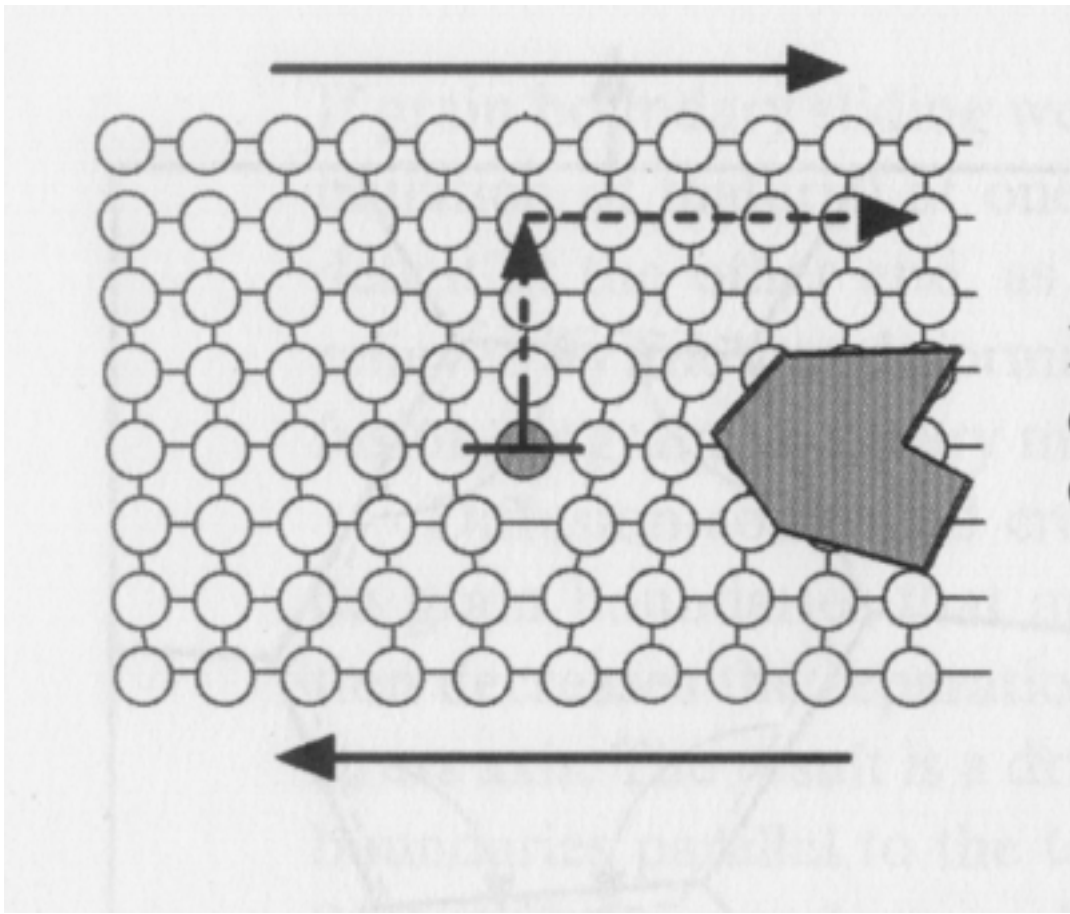
# Creep mechanism: Coble creep



$$\dot{\epsilon}_c = A_G \frac{\sigma}{d^3} D_{gb}$$

The creep occurs by diffusion along grain boundaries

# Creep mechanism: dislocation movement



$$\dot{\epsilon} = A_s \sigma^m$$

The creep occurs by diffusion along grain boundaries

# Deformation Mechanism Maps

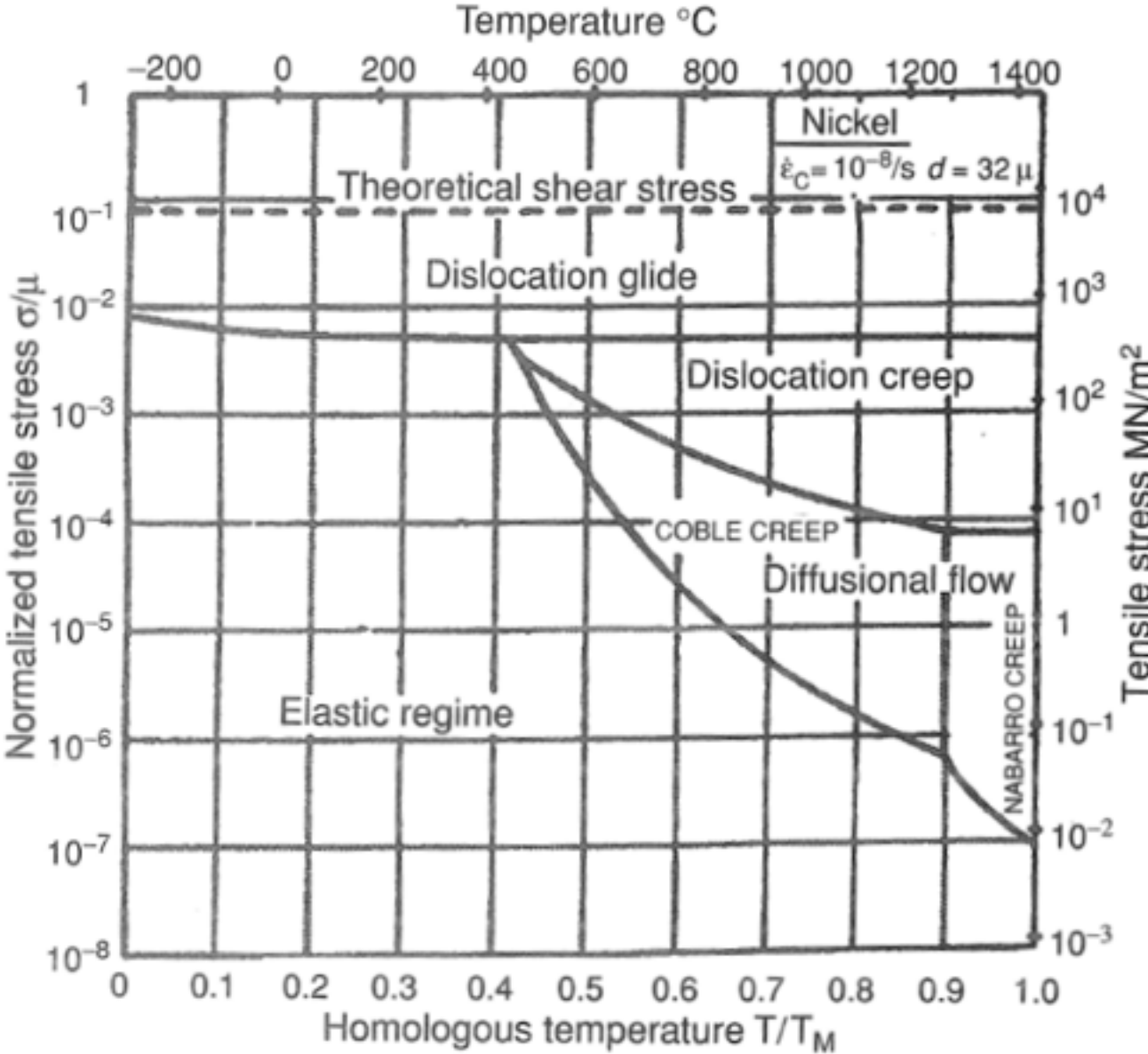


Figure 16.7. Deformation mechanism map for pure nickel with a grain size of  $d = 32 \mu\text{m}$ . The strain rate is a function of stress and temperature. Different mechanisms are dominant in  $d$  regimes. Coble creep is controlled by grain boundary diffusion and Nabarro creep by lattice diffusion. From M. F. Ashby, *Acta Met.*, v. 20 (1972).

# Alloys for high temperature applications

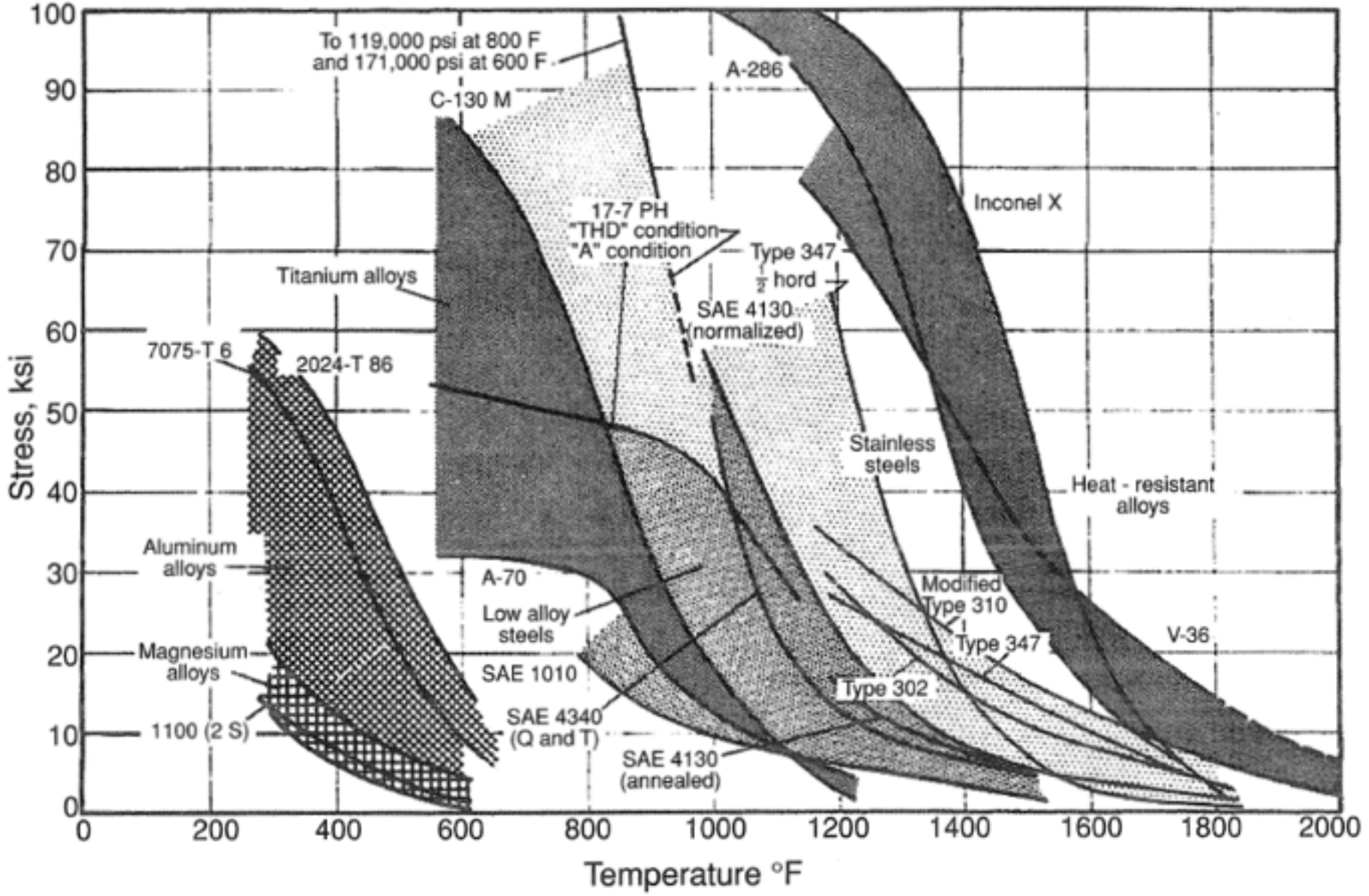


Figure 16.17. Strength of various alloys at high temperatures. From J. A. van Echo, *Short-Time High Temperature Testing*, ASM International (1958).